



# Centrifugal Pump LKH-10

Pos.	Qty.	Description	1.5-2 Hp Part No.	3-5 Hp Part No.	7.5-10 Hp Part No.
1	1	Motor			
5a	1	Compression ring with thread .....	9612-13-3601	9612-13-3602	9612-13-3606
5b	1	Compression ring without thread .....	9612-13-3701	9612-13-3702	9612-13-3706
6	6	Screw .....	9611-99-3196	9611-99-3196	9611-99-2338
6a	6	Washer .....	9611-99-3199	9611-99-3199	9611-99-3199
7	1	Stub shaft .....	9612-13-3002	9612-13-3102	9612-13-3202
8	1	Connex pin .....	9611-99-0622	9611-99-0622	9611-99-0622
9	1	Retaining ring .....	9611-99-2307	N/A	N/A
10	1	Drive ring - single shaft seal .....	9612-13-7701	9612-13-7701	9612-13-7701
	1	Drive ring - flush shaft seal .....	9612-13-9701	9612-13-9701	9612-13-9701
11	1	Stationary seal ring, SC .....	9612-13-7901	9612-13-7901	9612-13-7901
12	1	Stationary O-ring, EPDM (standard) .....	9611-99-2149	9611-99-2149	9611-99-2149
	1	Stationary O-ring, FPM .....	9611-99-2150	9611-99-2150	9611-99-2150
	1	Stationary O-ring, NBR .....	9611-99-2151	9611-99-2151	9611-99-2151
	1	Stationary O-ring, PTFE .....	9611-99-2152	9611-99-2152	9611-99-2152
13	1	Spring .....	9612-13-7601	9612-13-7601	9612-13-7601
14	1	Rotating seal ring, Carbon .....	9612-13-6401	9612-13-6401	9612-13-6401
	1	Rotating seal ring, SC .....	9612-13-6402	9612-13-6402	9612-13-6402
	2	Rotating seal ring, Carbon .....	9612-13-6401	9612-13-6401	9612-13-6401
	2	Rotating seal ring, SC .....	9612-13-6402	9612-13-6402	9612-13-6402
15	1	Rotating O-ring, EPDM (standard) .....	9611-99-2145	9611-99-2145	9611-99-2145
	1	Rotating O-ring, FPM .....	9611-99-2146	9611-99-2146	9611-99-2146
	1	Rotating O-ring, NBR .....	9611-99-2147	9611-99-2147	9611-99-2147
	1	Rotating O-ring, PTFE .....	9611-99-2148	9611-99-2148	9611-99-2148
	2	Rotating O-ring, EPDM (standard) .....	9611-99-2145	9611-99-2145	9611-99-2145
	2	Rotating O-ring, FPM .....	9611-99-2146	9611-99-2146	9611-99-2146
	2	Rotating O-ring, NBR .....	9611-99-2147	9611-99-2147	9611-99-2147
	2	Rotating O-ring, PTFE .....	9611-99-2148	9611-99-2148	9611-99-2148
16	1	Adaptor .....	9612-13-5910	9612-13-5911	9612-13-5912
17	4	Adaptor screw .....	881-30173	881-30173	881-30173
19	4	Adaptor spring washer .....	881-29835	881-29835	881-29835
20	2	Adaptor nut .....	9611-99-0353	9611-99-0353	9611-99-0353
21	2	Washer .....	9611-99-2559	9611-99-2559	9611-99-2559
22	1	Safety guard .....	9612-12-9703	9612-13-1106	9612-13-1110
23	1	Safety guard screw .....	9611-99-2544	9611-99-2544	9611-99-2544
24	6	Wingnuts .....	9611-41-6891	9611-41-6891	9611-41-6891
24a	6	Spring washer .....	9611-99-1888	9611-99-1888	9611-99-1888
25	1	Back plate polished .....	9612-13-8416	9612-13-8416	9612-13-8416
26	1	Joint ring, EPDM (standard) .....	9611-99-2137	9611-99-2137	9611-99-2137
	1	Joint ring, FPM .....	9611-99-2138	9611-99-2138	9611-99-2138
	1	Joint ring, NBR .....	9611-99-2139	9611-99-2139	9611-99-2139
	1	Joint ring, PTFE .....	9611-99-2140	9611-99-2140	9611-99-2140
28	6	Stud bolt .....	9611-99-2168	9611-99-2168	9611-99-2168
29	1	Pump casing, GC .....	883-30031	883-30031	883-30031
30a-35	1	Leg assembly .....	9612-13-5919	9612-13-5920	31460-1301-4
36	1	Impeller screw .....	9612-13-9603	9612-13-9603	9612-13-9603
37	1	Impeller polished, full .....	9612-13-1206	9612-13-1206	9612-13-1206
38	1	Impeller O-ring, EPDM (standard) .....	9611-99-2145	9611-99-2145	9611-99-2145
	1	Impeller O-ring, FPM .....	9611-99-2146	9611-99-2146	9611-99-2146
	1	Impeller O-ring, NBR .....	9611-99-2147	9611-99-2147	9611-99-2147
	1	Impeller O-ring, PTFE .....	9611-99-2148	9611-99-2148	9611-99-2148
40a	1	Seal housing - double mechanical .....	9612-13-3902	9612-13-3902	9612-13-3902
40b	1	Seal housing - flushed .....	9612-13-3901	9612-13-3901	9612-13-3901
41	2	Screw for seal housing .....	9611-99-0203	9611-99-0203	9611-99-0203
42	2	Water flush pipe .....	3145-70-0561	3145-70-0561	3145-70-0561
43	1	Lip seal .....	31446-0088-2	31446-0088-2	31446-0088-2
44	1	Seal housing O-ring .....	9611-99-2153	9611-99-2153	9611-99-2153
45	1	Drive ring o-ring .....	9611-99-2145	9611-99-2145	9611-99-2145
50	1	O-ring .....	9611-99-2156	9611-99-2156	9611-99-2156
51	1	Sec. stationary seal ring, SC .....	9612-13-8302	9612-13-8302	9612-13-8302
52	1	Spacer .....	9612-3089-01	9612-30-8901	9612-30-8901

Parts marked with →, >, ◆ are included in the seal kits.

Parts marked with →, >, ◆, □, ○, ◇ are included in the service kits.

**Recommended Spare Parts: Service kits**

**Alfa Laval**

Pos.	Qty.	Description	1-40 Hp Part No.
<b>Seal Kit for Single Shaft Seal</b>			
→	1	C/SC seal kit, EPDM .....	9612-1296-09
→	1	C/SC seal kit, NBR .....	9612-1296-10
→	1	C/SC seal kit, FPM .....	9612-1296-11
→	1	SC/SC seal kit, EPDM .....	9612-1296-05
→	1	SC/SC seal kit, NBR .....	9612-1296-06
→	1	SC/SC seal kit, FPM .....	9612-1296-07
<b>Seal Kit for Flushed Shaft Seal</b>			
>	1	C/SC seal kit, EPDM .....	9612-1296-25
>	1	C/SC seal kit, NBR .....	9612-1296-26
>	1	C/SC seal kit, FPM .....	9612-5151-11
>	1	SC/SC seal kit, EPDM .....	9612-1296-29
>	1	SC/SC seal kit, NBR .....	9612-1296-30
>	1	SC/SC seal kit, FPM .....	9612-1296-31
<b>Seal Kit for Double Mechanical Shaft Seal</b>			
◆	1	C/SC seal kit, EPDM .....	9612-12-9613
◆	1	C/SC seal kit, NBR .....	9612-12-9614
◆	1	C/SC seal kit, FPM .....	9612-12-9615
◆	1	SC/SC seal kit, EPDM .....	9612-12-9617
◆	1	SC/SC seal kit, NBR .....	9612-12-9618
◆	1	SC/SC seal kit, FPM .....	9612-12-9619
Parts marked with →, >, ◆ are included in the seal kits.			
<b>Service Kit for Single Shaft Seal</b>			
□	1	Service kit, EPDM .....	C/SIC 9611-92-2114
□	1	Service kit, NBR .....	9611-92-2115
□	1	Service kit, FPM .....	9611-92-2116
□	1	Service kit, PTFE .....	9611-92-2117
<b>Service Kit for Flushed Shaft Seal</b>			
○	1	Service kit, EPDM .....	C/SIC 9611-92-2118
○	1	Service kit, NBR .....	9611-92-2119
○	1	Service kit, FPM .....	9611-92-2120
○	1	Service kit, PTFE .....	9611-92-2121
<b>Service Kit for Double Mechanical Shaft Seal</b>			
◇	1	Service kit, EPDM .....	C/SIC 9611-92-2210
◇	1	Service kit, NBR .....	9611-92-2211
◇	1	Service kit, FPM .....	9611-92-2212
◇	1	Service kit, PTFE .....	9611-92-2213
Parts marked with →, >, ◆, □, ○, ◇ are included in the service kits.			
<b>Conversion Kits</b>			
1		Single to flushed shaft seal .....	9611-92-2042
		(The conversion kit contains Pos. 10, 40, 41, 42, 43, 44, 45)	
1		Single to double mechanical shaft seal .....	9611-92-2175
		(The conversion kit contains Pos. 14, 15, 40a, 41, 42, 44, 50, 51, 52)	
1		Flushed to double mechanical shaft seal .....	9611-92-2176
		(The conversion kit contains Pos. 14, 40a, 50, 51, 52)	
<b>Accessories</b>			
1		Tool complete .....	9612-1371-01

## Recommended Spare Parts: Service kits

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