

Centrifugal Pump LKH-45

Pos.	Qty.	Description	7.5-10 Hp Part No.	15-20 Hp Part No.	25-30 Hp Part No.
1	1	Motor			
5a	1	Compression ring with thread	9612-13-3606	9612-13-3603	9612-13-3603
5b	1	Compression ring without thread	9612-13-3706	9612-13-3703	9612-13-3703
6	6	Screw	9611-99-2338	9611-99-2338	9611-99-2504
6a	6	Washer	9611-99-3199	9611-99-3199	9611-99-3199
7	1	Stub shaft	9612-13-3202	9612-13-3302	9612-13-3302
8	1	Connex pin	9611-99-0622	9611-99-0622	9611-99-0622
10	1	Drive ring - single shaft seal	9612-13-7701	9612-13-7701	9612-13-7701
	1	Drive ring - flush shaft seal	9612-13-9701	9612-13-9701	9612-13-9701
11	1	Stationary seal ring, SC	9612-13-7901	9612-13-7901	9612-13-7901
12	1	Stationary O-ring, EPDM (standard)	9611-99-2149	9611-99-2149	9611-99-2149
	1	Stationary O-ring, FPM	9611-99-2150	9611-99-2150	9611-99-2150
	1	Stationary O-ring, NBR	9611-99-2151	9611-99-2151	9611-99-2151
	1	Stationary O-ring, PTFE	9611-99-2152	9611-99-2152	9611-99-2152
13	1	Spring	9612-13-7601	9612-13-7601	9612-13-7601
14	1	Rotating seal ring, Carbon	9612-13-6401	9612-13-6401	9612-13-6401
	1	Rotating seal ring, SC	9612-13-6402	9612-13-6402	9612-13-6402
	2	Rotating seal ring, Carbon	9612-13-6401	9612-13-6401	9612-13-6401
	2	Rotating seal ring, SC	9612-13-6402	9612-13-6402	9612-13-6402
15	1	Rotating O-ring, EPDM (standard)	9611-99-2145	9611-99-2145	9611-99-2145
	1	Rotating O-ring, FPM	9611-99-2146	9611-99-2146	9611-99-2146
	1	Rotating O-ring, NBR	9611-99-2147	9611-99-2147	9611-99-2147
	1	Rotating O-ring, PTFE	9611-99-2148	9611-99-2148	9611-99-2148
	2	Rotating O-ring, EPDM (standard)	9611-99-2145	9611-99-2145	9611-99-2145
	2	Rotating O-ring, FPM	9611-99-2146	9611-99-2146	9611-99-2146
	2	Rotating O-ring, NBR	9611-99-2147	9611-99-2147	9611-99-2147
	2	Rotating O-ring, PTFE	9611-99-2148	9611-99-2148	9611-99-2148
16	1	Adaptor	9612-13-5912	9612-13-5913	9612-13-5918
17	4	Adaptor screw	881-30173	881-30173	881-30173
19	4	Adaptor spring washer	881-29835	881-29835	881-29835
20	2	Adaptor nut	9611-99-0353	9611-99-0353	9611-99-0353
21	2	Washer	9611-99-2559	9611-99-2559	9611-99-2559
22	1	Safety guard	9612-13-1107	9612-13-1108	9612-13-1108
23	1	Safety guard screw	31460-1309-1	31460-1309-1	31460-1309-1
24	6	Wingnuts	9611-41-6892	9611-41-6892	9611-41-6892
24a	6	Spring washer	9611-99-1888	9611-99-1888	9611-99-1888
25	1	Back plate polished	9612-13-8426	9612-13-8426	9612-13-8426
26	1	Joint ring, EPDM (standard)	9611-99-2983	9611-99-2983	9611-99-2983
	1	Joint ring, FPM	9611-99-2985	9611-99-2985	9611-99-2985
	1	Joint ring, NBR	9611-99-2984	9611-99-2984	9611-99-2984
	1	Joint ring, PTFE	9611-99-2986	9611-99-2986	9611-99-2986
28	6	Stud bolt	9611-99-2169	9611-99-2169	9611-99-2169
29	1	Pump casing	883-39461	883-39461	883-39461
30a-35	1	Leg assembly	31460-1301-4	31460-1302-3	31460-1302-4
36	1	Impeller screw	9612-13-9603	9612-13-9603	9612-13-9603
37	1	Impeller polished, full	883-39460	883-39460	883-39460
38	1	Impeller O-ring, EPDM (standard)	9611-99-2145	9611-99-2145	9611-99-2145
	1	Impeller O-ring, FPM	9611-99-2146	9611-99-2146	9611-99-2146
	1	Impeller O-ring, NBR	9611-99-2147	9611-99-2147	9611-99-2147
	1	Impeller O-ring, PTFE	9611-99-2148	9611-99-2148	9611-99-2148
40a	1	Seal housing - double mechanical	9612-13-3902	9612-13-3902	9612-13-3902
40b	1	Seal housing - flushed	9612-13-3901	9612-13-3901	9612-13-3901
41	2	Screw for seal housing	9611-99-0203	9611-99-0203	9611-99-0203
42	2	Water flush pipe	31457-0056-1	31457-0056-1	31457-0056-1
43	1	Lip seal	31446-0088-2	31446-0088-2	31446-0088-2
44	1	Seal housing O-ring	9611-99-2153	9611-99-2153	9611-99-2153
45	1	Drive ring O-ring	9611-99-2145	9611-99-2145	9611-99-2145
50	1	O-ring	9611-99-2156	9611-99-2156	9611-99-2156
51	1	Sec. stationary seal ring, SC	9612-13-8302	9612-13-8302	9612-13-8302
52	1	Spacer	9612-30-8901	9612-30-8901	9612-30-8901

Parts marked with →, >, ◆ are included in the seal kits.

Parts marked with →, >, ◆, □, ○, ✦ are included in the service kits.

Recommended Spare Parts: Service kits

Alfa Laval

Pos.	Qty.	Description	1-40 Hp Part No.
Seal Kit for Single Shaft Seal			
→	1	C/SC seal kit, EPDM	9612-1296-09
→	1	C/SC seal kit, NBR	9612-1296-10
→	1	C/SC seal kit, FPM	9612-1296-11
→	1	SC/SC seal kit, EPDM	9612-1296-05
→	1	SC/SC seal kit, NBR	9612-1296-06
→	1	SC/SC seal kit, FPM	9612-1296-07
Seal Kit for Flushed Shaft Seal			
>	1	C/SC seal kit, EPDM	9612-1296-25
>	1	C/SC seal kit, NBR	9612-1296-26
>	1	C/SC seal kit, FPM	9612-5151-11
>	1	SC/SC seal kit, EPDM	9612-1296-29
>	1	SC/SC seal kit, NBR	9612-1296-30
>	1	SC/SC seal kit, FPM	9612-1296-31
Seal Kit for Double Mechanical Shaft Seal			
◆	1	C/SC seal kit, EPDM	9612-1296-13
◆	1	C/SC seal kit, NBR	9612-1296-14
◆	1	C/SC seal kit, FPM	9612-1296-15
◆	1	SC/SC seal kit, EPDM	9612-1296-17
◆	1	SC/SC seal kit, NBR	9612-1296-18
◆	1	SC/SC seal kit, FPM	9612-1296-19

Parts marked with →, >, ◆ are included in the seal kits.

Service Kit for Single Shaft Seal			C/SIC	SIC/SIC
□	1	Service kit, EPDM	9611-92-2182	9611-92-2598
□	1	Service kit, NBR	9611-92-2183	9611-92-2599
□	1	Service kit, FPM	9611-92-2184	9611-92-2600
□	1	Service kit, PTFE	9611-92-2185	9611-92-2601
Service Kit for Flushed Shaft Seal			C/SIC	SIC/SIC
○	1	Service kit, EPDM	9611-92-2190	9611-92-2606
○	1	Service kit, NBR	9611-92-2191	9611-92-2607
○	1	Service kit, FPM	9611-92-2192	9611-92-2608
○	1	Service kit, PTFE	9611-92-2193	9611-92-2609
Service Kit for Double Mechanical Shaft Seal			C/SIC	SIC/SIC
◇	1	Service kit, EPDM	9911-92-2226	9611-92-2614
◇	1	Service kit, NBR	9611-92-2227	9611-92-2615
◇	1	Service kit, FPM	9611-92-2228	9611-92-2616
◇	1	Service kit, PTFE	9611-92-2229	9611-92-2617

Parts marked with →, >, ◆, □, ○, ◇ are included in the service kits.

Conversion Kit		
1	Single to flushed shaft seal	9611-92-2042
	(The conversion kit contains Pos. 10, 40, 41, 42, 43, 44, 45)	
1	Single to double mechanical shaft seal	9611-92-2175
	(The conversion kit contains Pos. 14, 15, 40a, 41, 42, 44, 50, 51, 52)	
1	Flushed to double mechanical shaft seal	9611-92-2176
	(The conversion kit contains Pos. 14, 40a, 50, 51, 52)	

Accessories		
1	Tool complete	9612-1371-01

Recommended Spare Parts: Service kits

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